

Date:
User:Monday, 3/17/2008 11:59:36 AM
Kim Johnston

Process Sheet

12

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HANDLE
 Job Number : 38051A
 Estimate Number : 10293
 P.O. Number :
 This Issue : 3/17/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D32031
 First Issue : 1 / Drawing Number : D3203 REV C
 Previous Run : 35568A Type : MACHINED PARTS Project Number : N/A
 Material :
 Due Date : 3/21/2008 Qty: 40 Um: Each
 Written By :
 Checked & Approved By : 08 03 17
 Comment : Est Rev:A New Issue 05-11-06 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5942

Possible Supplier: Mill Supply

P/N GH-180-C order (4) per KitIdentify for D3203-1

Conformity certificate is required

08/03/18

(40)

2.0 GH180C Handle

Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
Handle

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

08/04/18
08/04/18

(40)

(P70)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST236AS 08/04/18 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3203-1 PAR #: N/A Fault Category: Supplier / Mill ^{Supply inc.} NCR: Yes No DQA: D Date: 08/04/14
 QA: N/C Closed: _____ Date: _____

NCR: <u>38051A</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08-04-14</u>	<u>4.0</u>	<u>Parts are slightly under size, and tolerance.</u>	<u>[Signature]</u> <u>08/04/14</u>	<u>Test + fitted the handles with D3220-042 - all's and handles will bolt on with the floating nut plates.</u>	<u>[Signature]</u> <u>08/04/14</u>	<u>[Signature]</u> <u>08/04/14</u>	<u>[Signature]</u> <u>08/04/14</u>	<u>[Signature]</u> <u>08/04/14</u>

NOTE: Date & initial all entries

Date: Monday, 3/17/2008 11:59:37 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 38051A

Part Number: D32031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08-04-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

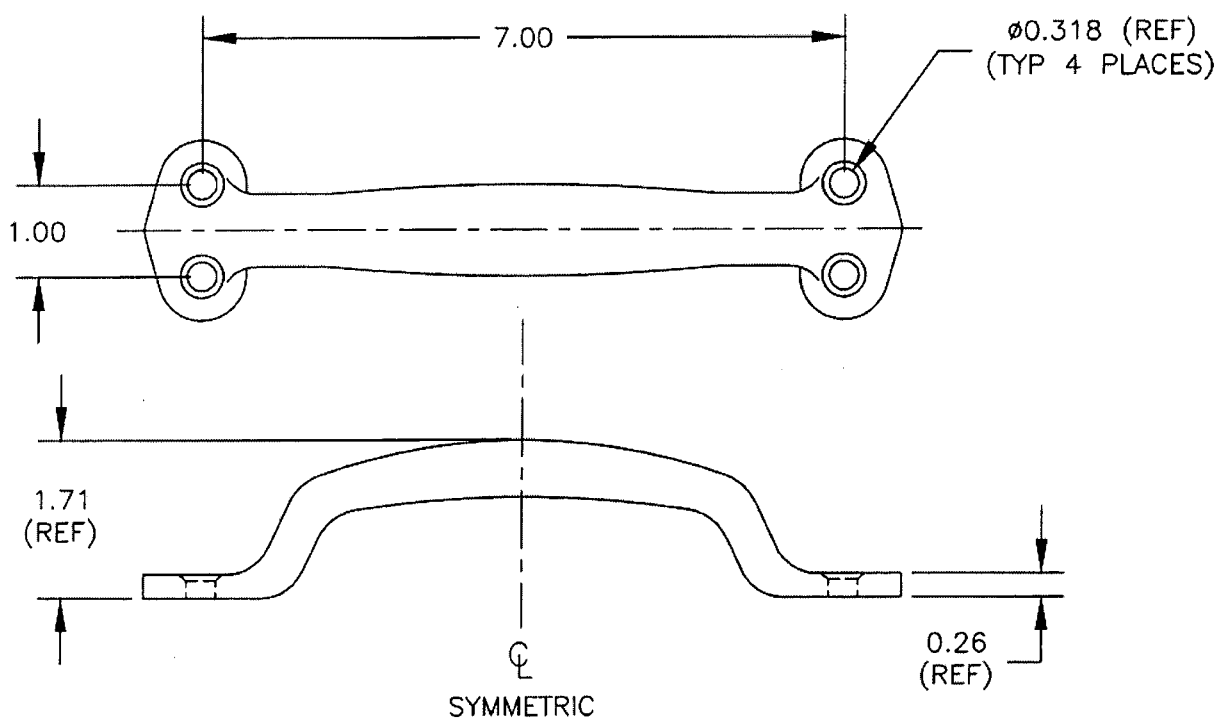
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>KG</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>KG</i>	DRAWING NO. D3203	REV. C SHEET 1 OF 1
DATE 04.11.26		TITLE HANDLE	SCALE 1:2
A	03.08.27	NEW ISSUE	
B	03.10.16	REDESIGN HANDLE	
C	04.11.26	NO MACHINING	

RELEASED
05.01.18 *KG*



D3203-1 HANDLE

- 1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **38051A**

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